

Aerospace series — Fluid fittings, flanged, straight — Sealing by O-ring for 0,8 mm thick tubes

ICS 49.080

National foreword

This British Standard is the UK implementation of EN 3630:2008.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Amendments/corrigenda issued since publication

Date	Comments

English Version

Aerospace series - Fluid fittings, flanged, straight - Sealing by O-ring for 0,8 mm thick tubes

Série aérospatiale - Raccords à bride, droits - Etanchéité
par joint torique pour tubes de 0,8 mm d'épaisseur

Luft- und Raumfahrt - Rohrverbindungen mit Flansch,
gerade - O-Ring-Dichtung für Rohre mit einer Dicke von 0,8
mm

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Foreword

This document (EN 3630:2008) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2008, and conflicting national standards shall be withdrawn at the latest by October 2008.

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1 Scope

The purpose of this standard is to define the characteristics of the fluid fittings, flanged, straight, sealing by O-ring, for 0,8 mm thick tubes.

NOTE Flanged fitting installation hole and assembly, see EN 3633 and TR 3634.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2424, *Aerospace series — Marking of aerospace products*¹⁾

EN 2462, *Aerospace series — Steel FE-PA13 — Softened — Bars $D_e \leq 100$ mm*

EN 3633, *Aerospace series — Installation hole for fluid fittings, flanged*¹⁾

EN 3635, *Aerospace series — Weld lip — Geometrical configuration*¹⁾

TR 3634, *Aerospace series — Fluid fittings, flanged — Assembly recommendations*

3 Required characteristics

3.1 Configuration, dimensions, tolerances

3.1.1 Configuration

See Figures 1, 2 and 3.

3.1.2 Dimensions and tolerances

See Figures 1, 2 and 3 and Tables 1, 2 and 3.

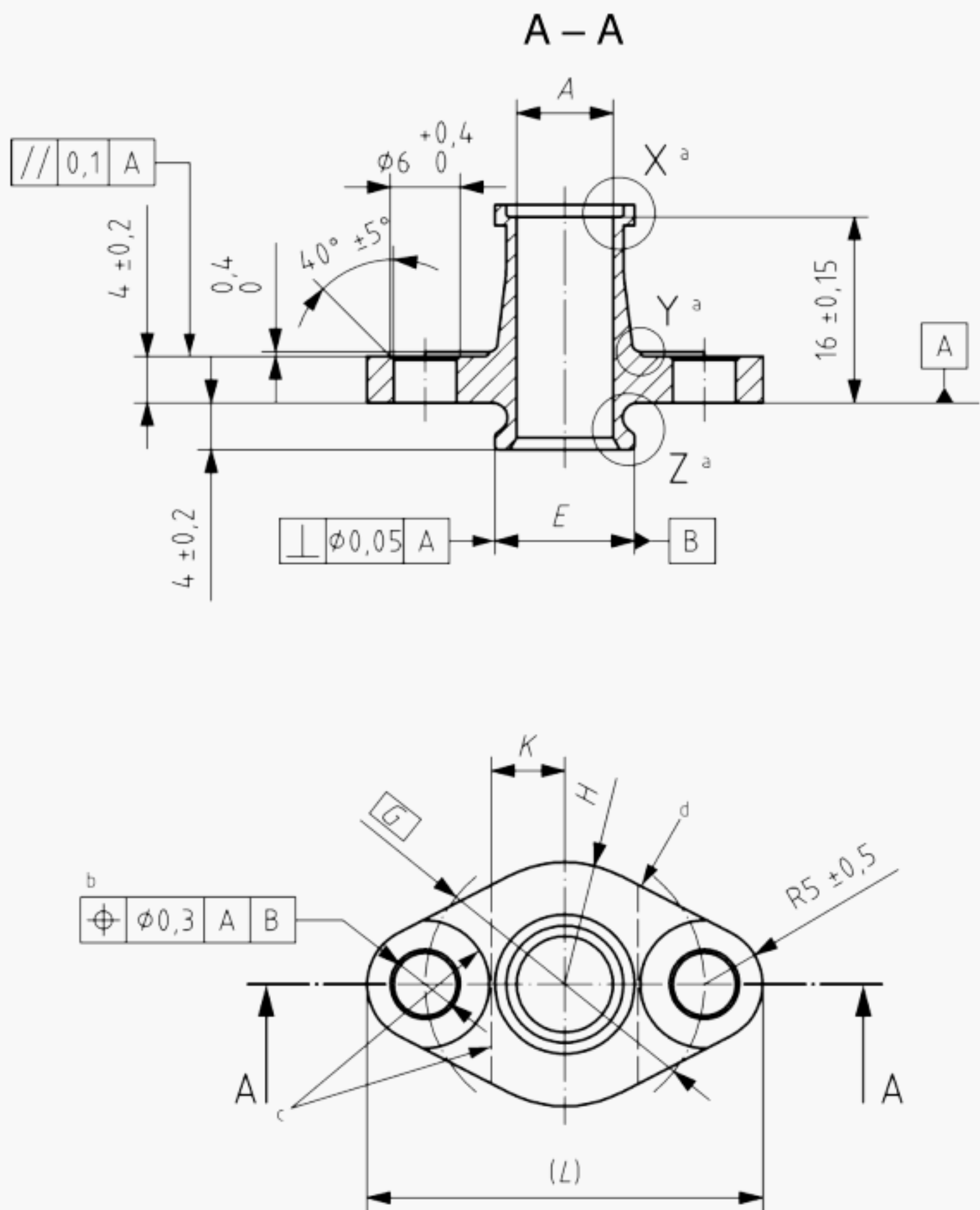
3.2 Material

FE-PA13 according to EN 2462.

¹⁾ Published as AECMA prestandard at the date of publication of this standard.

Dimensions in millimetres

3,2/



Break sharp edges 0,1 mm to 0,3 mm

- a See Figure 3
- b Two holes $\varnothing 5,4 \begin{smallmatrix} +0,2 \\ 0 \end{smallmatrix}$
- c Two identical $\varnothing 11$ spot facings or straight profile
- d Marking

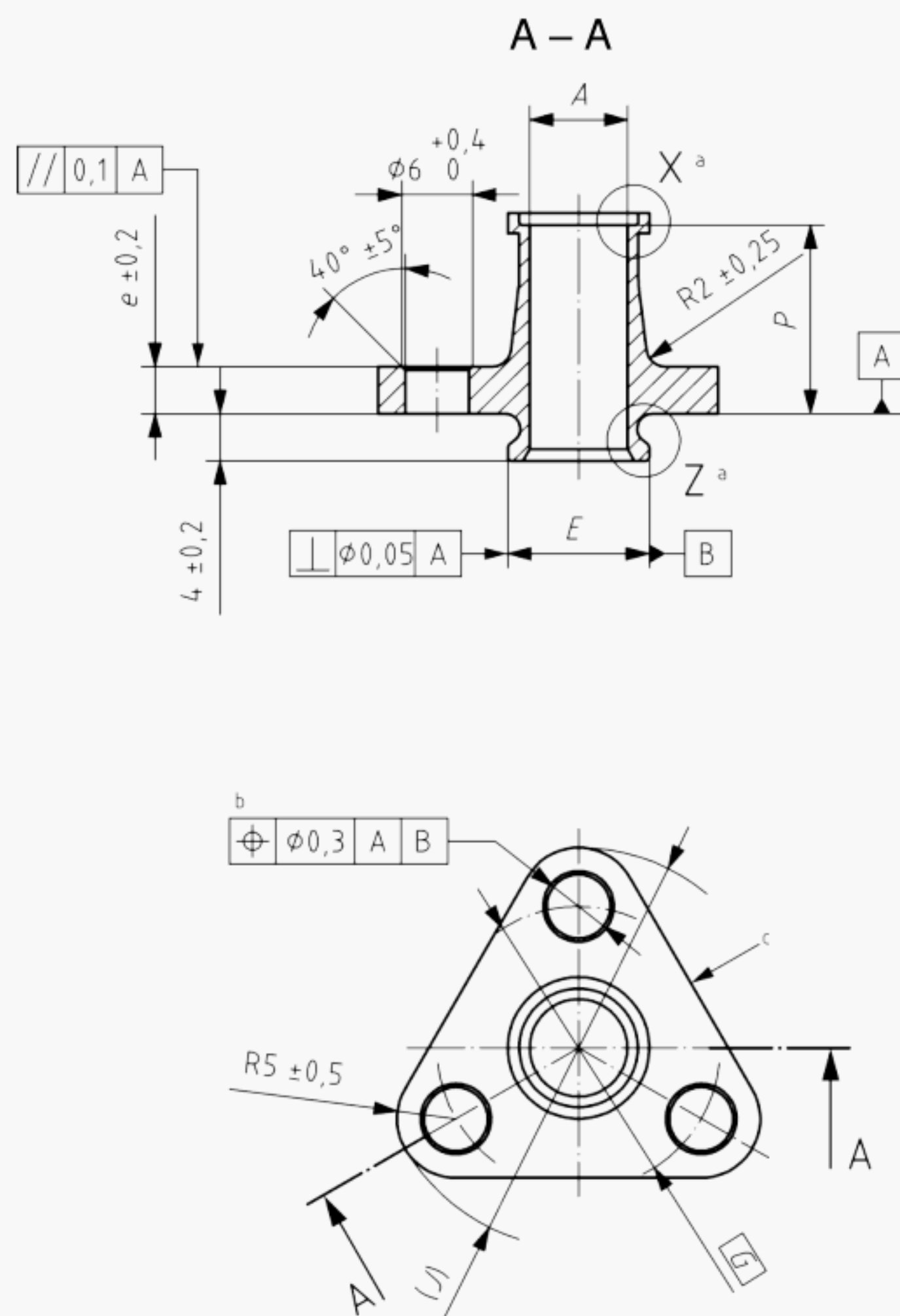
Figure 1

Table 1

Dimensions in millimetres

Diameter code	Hole code	tube (0,8 thick)	A		E	G	H	K	L
			nom.	tol. H11					
040	2	$\varnothing 4$	$\varnothing 2,3$	$+0,075$ 0	$\varnothing 6$	$\varnothing 18$	$\varnothing 15$	3,3	28
060		$\varnothing 6$	$\varnothing 4,3$		$\varnothing 8$	$\varnothing 20$	$\varnothing 17$	4,3	30
080		$\varnothing 8$	$\varnothing 6,3$	$+0,09$ 0	$\varnothing 10$	$\varnothing 22$	$\varnothing 19$	5,3	32
100		$\varnothing 10$	$\varnothing 8,3$		$\varnothing 12$	$\varnothing 24$	$\varnothing 21$	6,3	34
120		$\varnothing 12$	$\varnothing 10,3$	$+0,11$ 0	$\varnothing 14$	$\varnothing 26$	$\varnothing 23$	7,3	36
140		$\varnothing 14$	$\varnothing 12,3$		$\varnothing 16$	$\varnothing 28$	$\varnothing 25$	8,3	38
160		$\varnothing 16$	$\varnothing 14,3$		$\varnothing 18$	$\varnothing 30$	$\varnothing 27$	9,3	40

3,2/



Break sharp edges 0,1 mm to 0,3 mm

a See Figure 3

b Three equidistant holes $\phi 5,4^{+0,2}_0$

c Marking

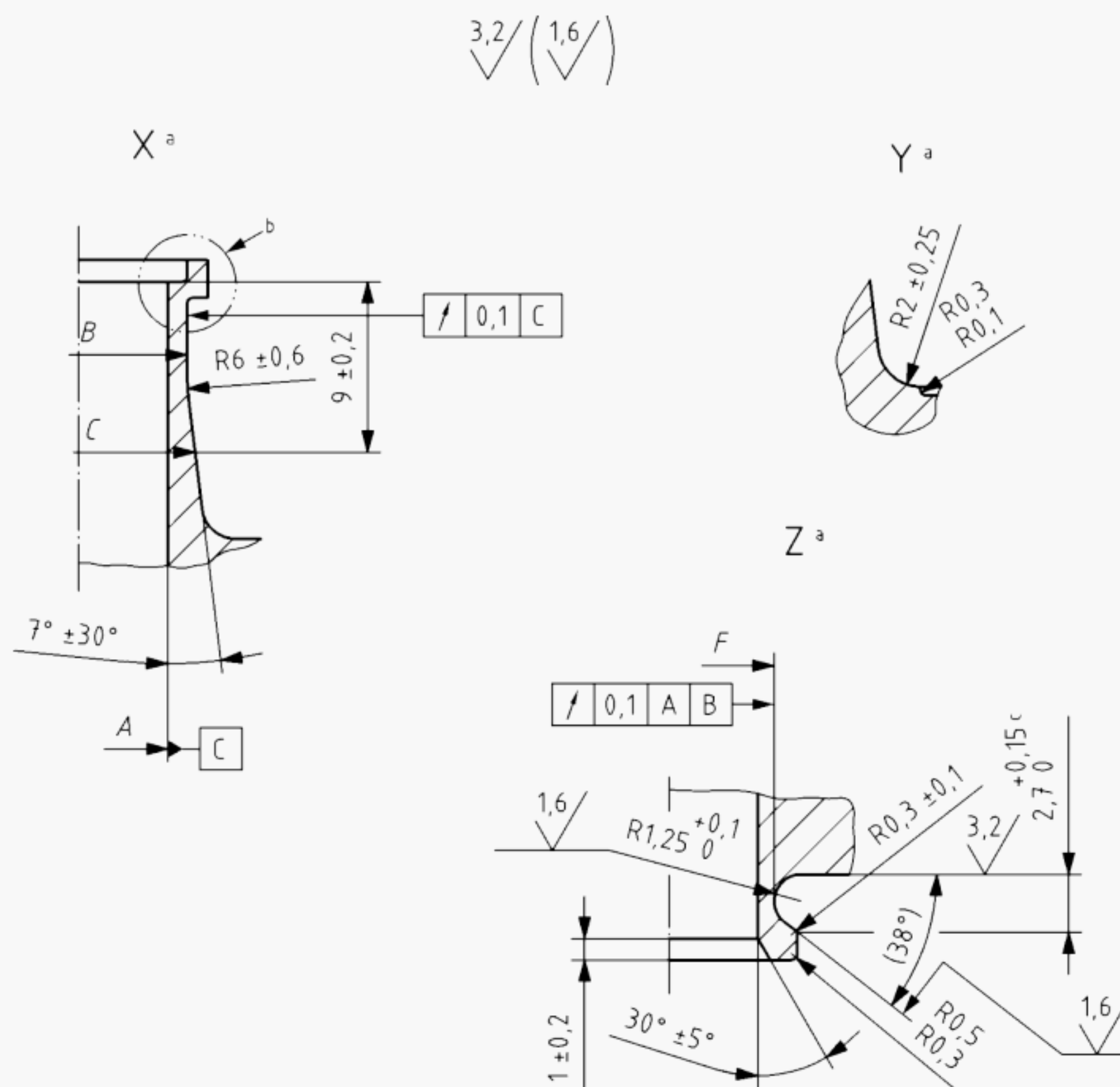
Figure 2

Table 2

Dimensions in millimetres

Diameter code	Hole code	tube (0,8 thick)	nom.	A tol. H11	E - 0,05 - 0,15	G	e ± 0,2	J	P ± 0,15
140	3	Ø 14	Ø 12,3	+ 0,11 0	Ø 16	Ø 31	4	Ø 41	16
160		Ø 16	Ø 14,3		Ø 18	Ø 33		Ø 43	
180		Ø 18	Ø 16,3		Ø 20	Ø 36		Ø 46	
200		Ø 20	Ø 18,3	+ 0,13 0	Ø 22	Ø 38	5	Ø 48	17
220		Ø 22	Ø 20,3		Ø 24	Ø 40		Ø 50	
250		Ø 25	Ø 23,3		Ø 27	Ø 46		Ø 56	
280		Ø 28	Ø 26,3		Ø 31	Ø 52		Ø 62	
320		Ø 32	Ø 30,3	+ 0,16 0	Ø 34	Ø 60		Ø 70	

Dimensions in millimetres



- a Enlarged
b Weld lip to EN 3635
c At intersection

Figure 3

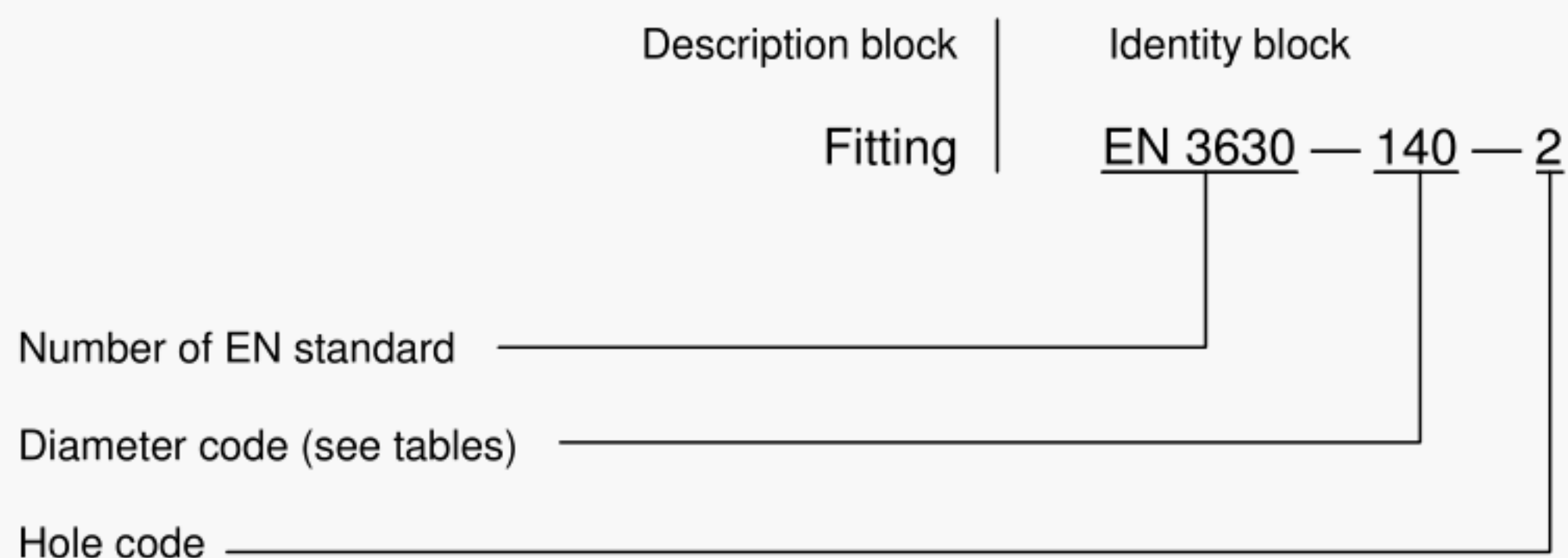
Table 3

Dimensions in millimetres

Diameter code	tube (0,8 thick)	B 0 – 0,1	C $\pm 0,15$	F 0 – 0,1
040	Ø 4	Ø 4,1	Ø 5,1	Ø 3,9
060	Ø 6	Ø 6,1	Ø 7,1	Ø 5,9
080	Ø 8	Ø 8,1	Ø 9,1	Ø 7,9
100	Ø 10	Ø 10,1	Ø 11,1	Ø 9,9
120	Ø 12	Ø 12,1	Ø 13,1	Ø 11,9
140	Ø 14	Ø 14,1	Ø 15,1	Ø 13,9
160	Ø 16	Ø 16,1	Ø 17,1	Ø 15,9
180	Ø 18	Ø 18,1	Ø 19,1	Ø 17,9
200	Ø 20	Ø 20,1	Ø 21,1	Ø 19,9
220	Ø 22	Ø 22,1	Ø 23,1	Ø 21,9
250	Ø 25	Ø 25,1	Ø 26,1	Ø 24,9
280	Ø 28	Ø 28,1	Ø 29,1	Ø 27,9
320	Ø 32	Ø 32,1	Ø 33,1	Ø 31,9

4 Designation

EXAMPLE



If necessary, the originator code I9005 shall be placed between the description block and the identity block.

5 Marking

EN 2424, Style A, as indicated in Figures 1, 2 and 3.

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